



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-111
Job Sheet 164908



Part No: D205-634-111

Job Qty: 1 ea

Part Name: Skidtube with Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: Stock

Description:

000618

Customer: Airspan Helicopters Ltd (CASPA01)

PO Box 1009 Sechart, BC, V0N3A0 Canada ph:(604) 885-7474

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg1		Smb
100	DC	1 pcs		12/8/17	0.00	0.00	DC		
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		Smb
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		W.R.
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		

Part Op 100 - Photocopy bluefile & type labels per PPP D205-634-111

Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-111 Location: FG073

DAS
21
9-80

FEB 0 9 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D205-634-141	1	2	0	0
	K10003	1	14	0	0

Part Specifications

Specifications could not be found.

Work Order: _____		Date: _____	
Part No. _____		Date: _____	
NCR No. _____		Date: _____	
Date: _____		Step #: _____	
Description Work Order Dev			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Work Order update only			
AGAINST DEPARTMENT/PROCESS			
Water Jet		Engineering	
Prod. Eng. Coord.		Quality	
Rec/Store/Packaging		Other	
Supplier		MRB (QS1042) Approval	
Completed By		Lead hand / Supervisor	
QC / QA Coordinator		Approval Verification	
Approval		Approval	
Root Cause			
Environment		No Re-verification	
Design		Operator	
Doc/Data		Offset/Setup	
Equip/Tooling		Supplier	
Handling/Pre		Training	
Material		Use for Testing	
Internal Transport		Poor Information	
Tribal Knowledge		Rushing	
LOA		Product Improvement	
Substation		Process Improvement	
Past Expiry Date		Manufacturing Process	
Misidentified		Past Due	
OTHER: _____			
Wave/Twist in Tube			
Marks/Chatter			
Drill Holes			
ORY			
Power Loss/Surge		Positioned Wrong	
Folio/Program		Outside Dimensions	
Grain		Over/Under tolerance	
Weld		Part Incorrect	
Wrong Stock Pulled		Part Lost/Missing	
Out of Sequence		Part Moved	
Off-set		Drawing	
Mislabelled		Finish	
Fit/Function		Misread	
Misaligned/off center		Turning Sequence	